



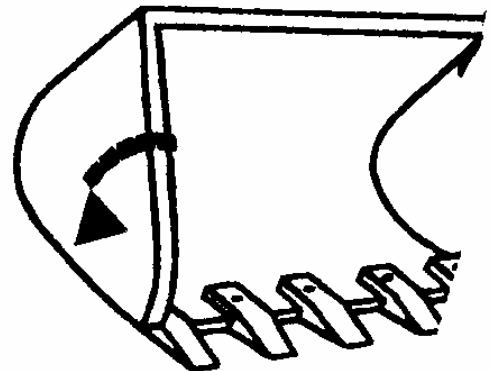
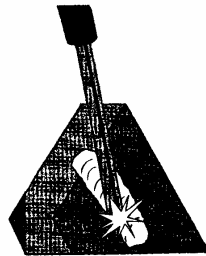
## SPECIAL ALLOYS FOR MAINTENANCE & REPAIR

### GOLD 110 Cutting & Chamfering

#### Description

Electrode with superior blowing „arc“ designed for gouging, cutting and piercing with high speed all common construction metals and alloys as, carbon and tool steels, cast iron, stainless steels, nickel alloys...

Ideal for removing defective or old weld beads, preparing of work pieces, gouging cracks, piercing holes.



#### Packaging data

Sizes	3.2x350	4.0x450
Kgs/Package	4	5
Packages/carton	4	4
Kgs/carton	16	20

#### Welding instructions

Current (A)	160	220
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Place electrode tip on the metal to initiate an electrical arc and push the electrode rapidly forth and back in a sawing motion while guiding in an angle of  $\sim 20^\circ$  to the work piece. For deeper grooves repeat the procedure. Allow the liquid metal to flow away.

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~ 45 V